



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0025.001

DVS ZERT hereby certifies that the company

**EnerSys, s.r.o.**  
**Roztylské náměstí 649/19**  
**141 00 Praha 4 - Záběhlice**  
**CZECH REPUBLIC**

has furnished proof to fulfil  
the scope of welding according to

**EN 15085-2 certification level CL1**

in the extent mentioned on the reverse side.

validity: 20.01.2016 until 19.01.2019

Düsseldorf, 20.01.2016  
Place and date of issue

Dipl.-Ing. Flegl  
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', positioned above a horizontal line.

Dipl.-Ing. Gurschke  
head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2016.0025.001

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1	t = 3 - 7 mm	corner weld (robot)
	1.2	t = 3 - 12 mm	BW
		D ≥ 25 mm	
1.2	t = 3 - 40 mm	FW	
		D ≥ 35 mm	
147	1.1/8.1	t = 1.5 - 6 mm	1.1 (t=3-6 mm) / 8.1 (t=1,5-4 mm)
		D = 12.5 - 50 mm	

### Area of Application:

- New construction of assemblies and components for railway vehicles

### Responsible Welding Coordinator(s):

Dipl.-Ing. Michal Michajlec (EWE) [external] born: 12.03.1984

### Deputy with equal rights:

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### Representative:

Jan Zajic (IWT) born: 05.06.1977

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 and ISO 14732 for Mr. Dipl.-Ing. Michal Michajlec (EWE) and Mr. Jan Zajic (IWT) exist.

### registration ON EN15085:

DVSZERT/15085/CL1/025/0/16

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### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.